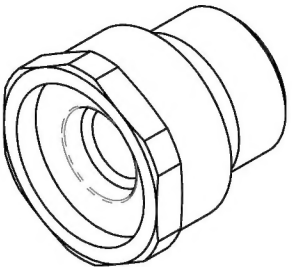
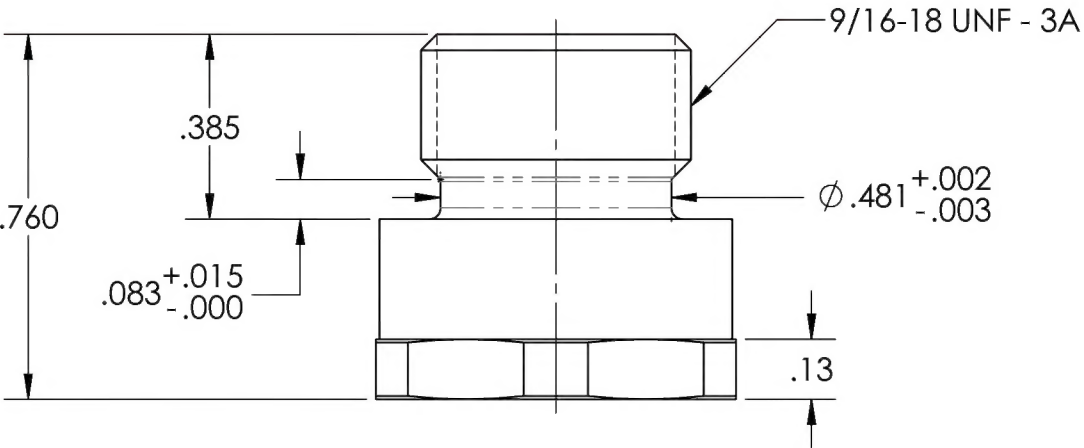


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

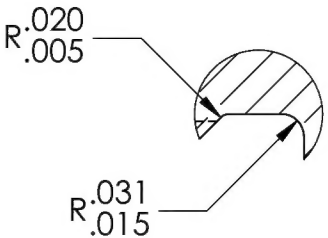
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

NOTES:

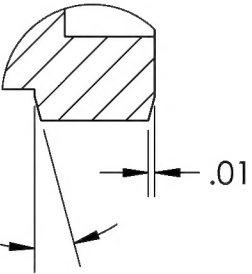
- 1 MATERIAL: 303 STAINLESS STEEL IAW AMS 5640
- 2 FINISH: PASSIVATE IAW MPP-172 SECTION 6.1.
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120
5. SURFACE FINISH $\sqrt{63}$ UNLESS OTHERWISE SPECIFIED



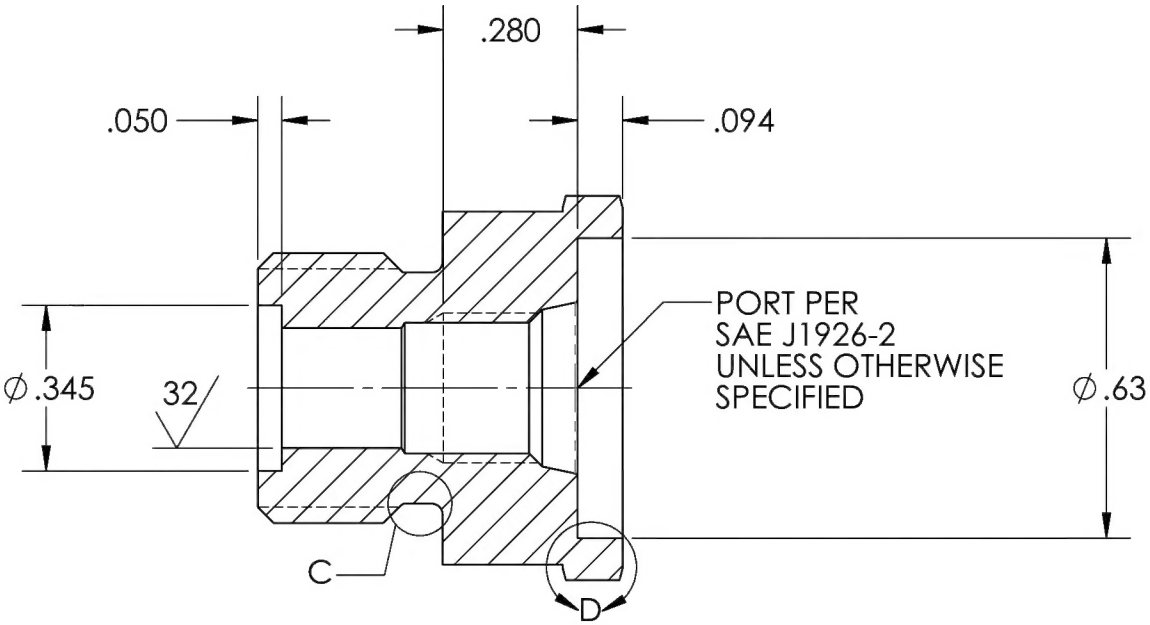
654.6410



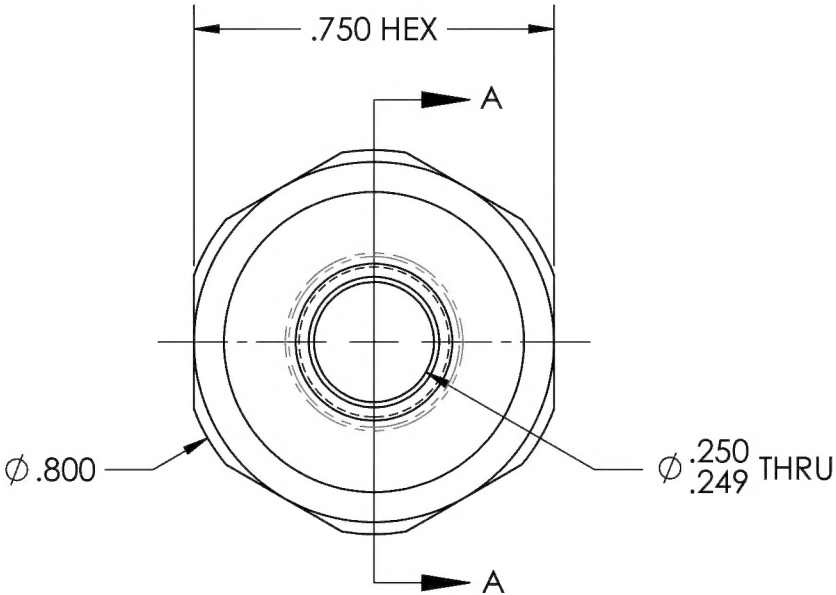
DETAIL C
SCALE 2X



DETAIL D
SCALE 2X



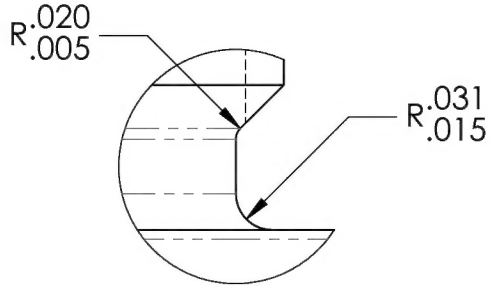
SECTION A-A



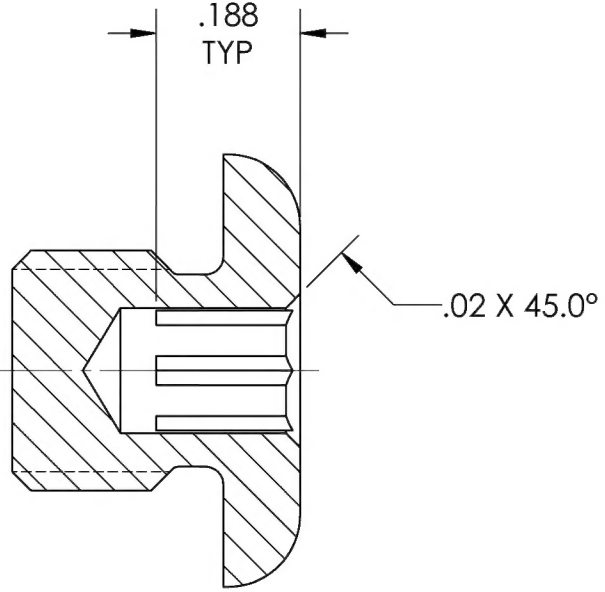
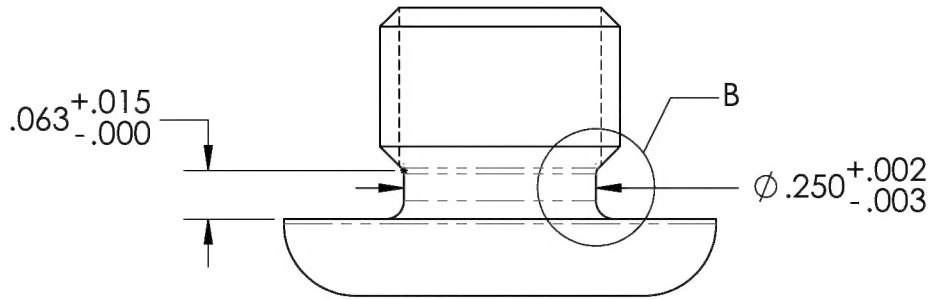
PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
-	PR1	INITIAL PROTOTYPE RELEASE	08-07-2020	T. CROSS	-	-	K. TAILOR

	3	654.6412	FILL PISTON FITTING	<div>1</div>	<div>2</div>
	2	654.6411	PLUG FITTING	<div>1</div>	<div>2</div>
	1	654.6410	FILL PORT	<div>1</div>	<div>2</div>
	F/N	P/N	DESCRIPTION	MAT'L	SPEC.
QTY	PARTS LIST				
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 20.07.13		<div><div><div><div></div><div>DART</div><div>AEROSPACE</div></div><div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div>		
650.5300	DRAWN BY KPT	CHECKER P. BRAVO			
	DRAWING APPROVAL P. BRAVO XX-XX-XX				
	CONTRACT No.				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		FILL PORT FITTING		
	SIZE B	CAGE CODE 07MZ6	DWG. NO. 654.6400	REV. PR1	
	SCALE NONE			SHEET 1	OF 3

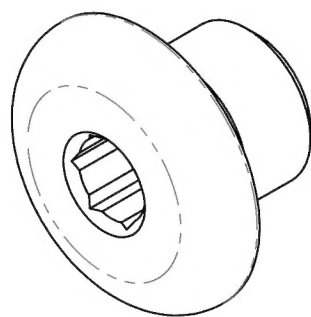
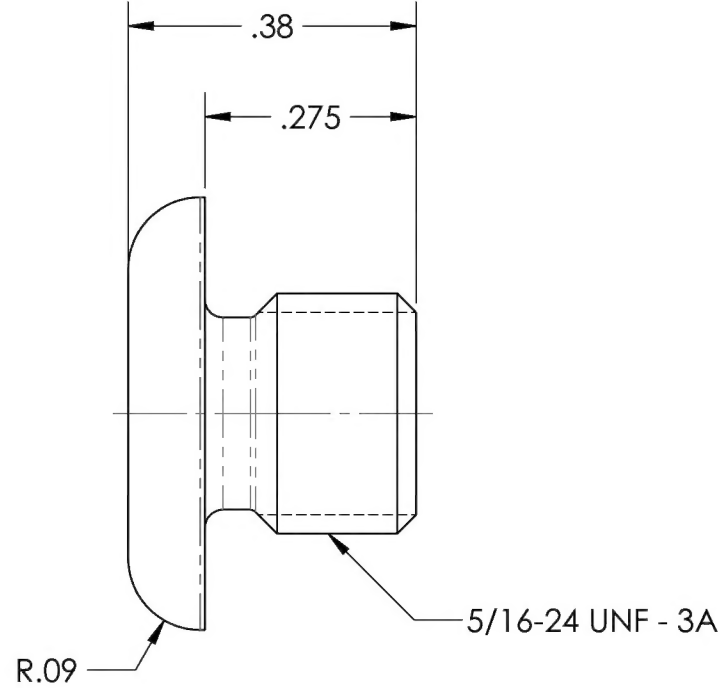
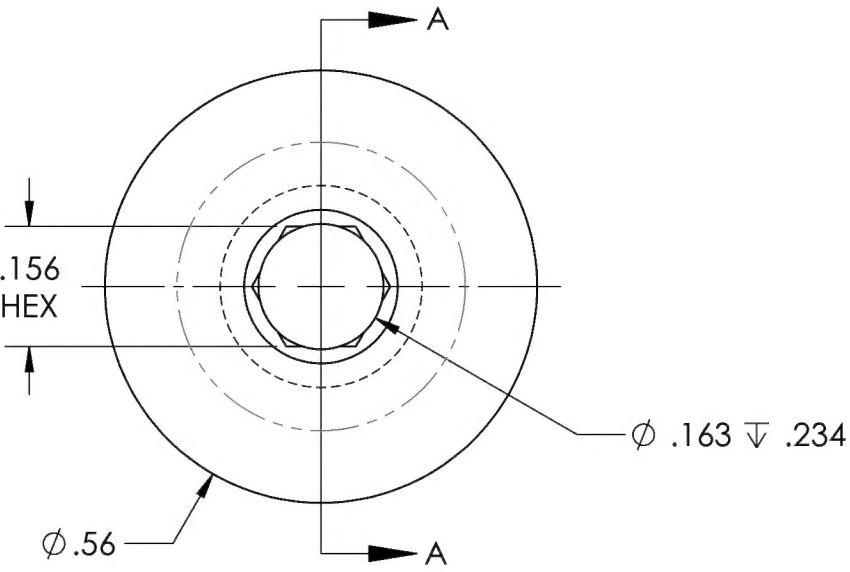
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



DETAIL B
SCALE 2X



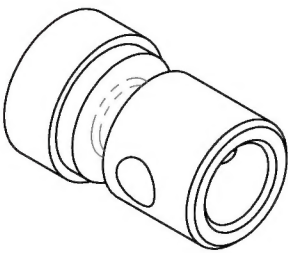
SECTION A-A



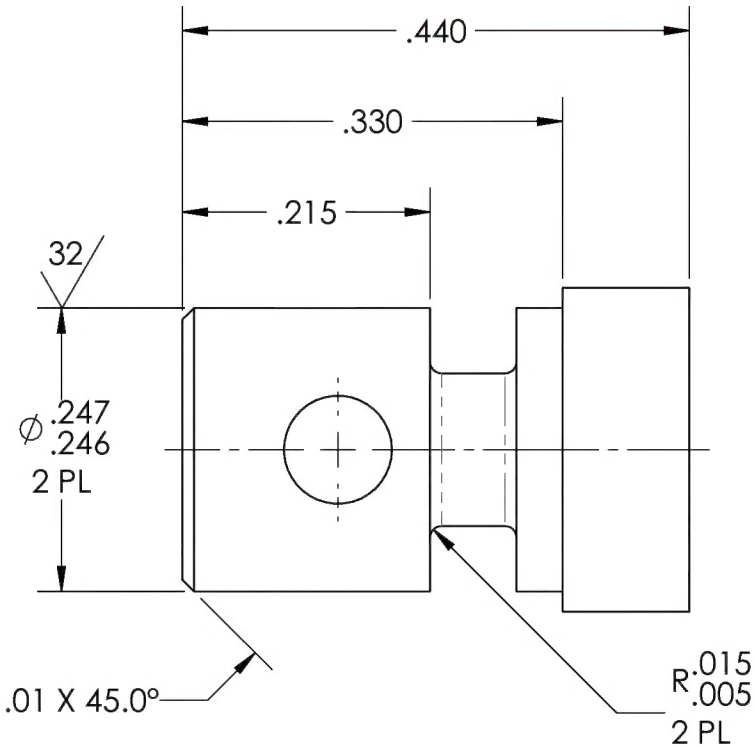
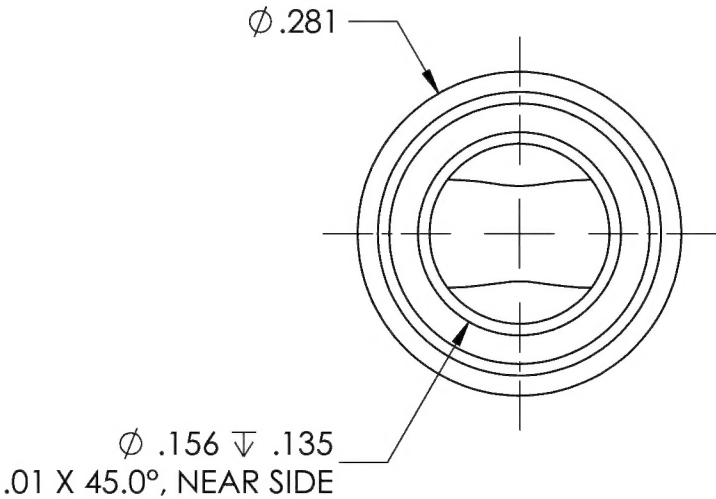
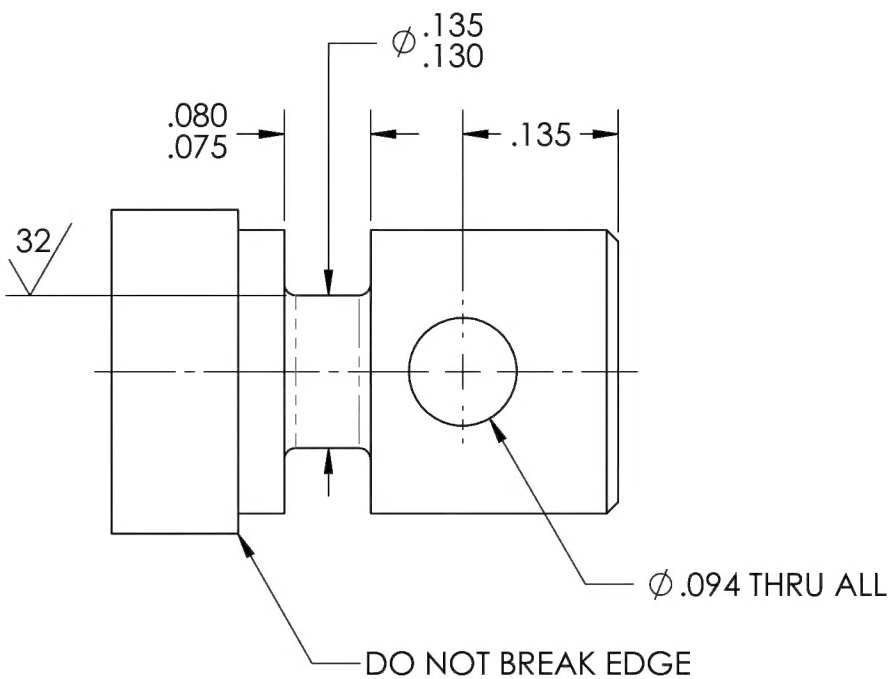
654.6411

ORIGINAL DATE (MO-DA-YR) 20.07.13		DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY KPT	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO XX-XX-XX		CONTRACT No.		FILL PORT FITTING	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	CAGE CODE 07MZ6	DWG. NO. 654.6400	REV. PR1
		SCALE NONE		SHEET 2 OF 3	

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



654.6412



ORIGINAL DATE
(MO-DA-YR) 20.07.13
DRAWN BY KPT
CHECKER P. BRAVO
DRAWING APPROVAL
P. BRAVO
XX-XX-XX
CONTRACT No.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS $\pm .01$
3 PLACE DECIMALS $\pm .005$
ANGLES $\pm .5^\circ$

DART
AEROSPACE
APICAL INDUSTRIES, INC.
dba DART AEROSPACE

3030 ENTERPRISE CT.,
SUITE A
VISTA, CA. 92081
(760)-724-5300

FILL PORT FITTING

SIZE	CAGE CODE	DWG. NO.	REV.
B	07MZ6	654.6400	PR1
SCALE NONE			SHEET 3 OF 3